## European Engine Oil Specifications & Testing Requirements





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#### **ACEA Sequences**

- The sequences define the minimum quality level of a product for self-certification to EELQMS and presentation to ACEA members.
- Performance parameters other than those covered by the tests shown or more stringent limits may be indicated by individual ACEA member companies.





#### **CEC Tests for ACEA Sequences**

CEC





<b>MB OM 364 LA</b>	Light Duty Diesel	CEC L-42-T-99
MB OM 441 LA	Heavy Duty Diesel	CEC L-52-T-97
<b>MB OM 602 A</b>	Passenger Diesel	CEC L-51-A-98
MB M111 Sludge	Gasoline	CEC L-53-T-95
<b>MB M111 FE</b>	Gasoline	CEC L-54-T-96
VW IC	Passenger Diesel	CEC L-46-T-93
VW TDI 2	Passenger Diesel	CEC L-78-T-99
PSA TU3 Scuff	Gasoline	CEC L-38-A-94
PSA TU5 JP HTDT	Gasoline	CEC L-88-02
PSA DV4	Passenger Diesel	CEC L-93-04



#### **CEC Engine Tests in ACEA 2004**

	Piston	Wear	Deposits	Lubricant properties	diverse
A/B and C Categories Gasoline & Diesel Engines	TU5JP-L4 DV4TD VW TDI	TU3M Scuffing OM 602A	M111 Sludge	TU5JP-L4 DV4TD OM 602A	M111 FE
E Categories Heavy Duty Diesel Engines	OM 441LA	OM 602A OM 441LA		OM 602A OM 441LA	OM 441LA



#### **Driving Forces for new Test Methods**

- Non availability of hardware
- Changes in lubricant performance demands
- Technical needs / field problems
- New engine design

New CEC tests

- Turbocharger Deposit
- OM 646 LA

New tests with specific
OEM hardware (some OEM)



#### **OEM Inhouse Tests**

- VW RNT 650 hrs
- VW RNT 250 hrs
- VW T4
- VW Audi FE
- VW FSI
- VW DPF
- VW Baumusterprüfung
- Opel OP1
- Opel RNT Valve Train
- Opel Aeration
- Opel Fuel Economy
- Opel Diesel Wear
- Volvo D12D



OPEL

Volvo D12D FE



- BMW N52 FE
- BMW N52 Aeration
- BMW N52 Oil Test
- BMW N42 RNT
- DC OM 611 LA
- DC M271 Wear
- DC M271 Sludge
- DC OM 501 LA



Porsche 997



MAN 2876 LF04





#### **OEM Requirements for specific Wear Tests**





#### M 271 Wear Test – Test Criteria



- Piston ring radial wear (1st ring / 2nd ring)
- Piston ring axial wear (1st ring)
- Piston ring groove wear (1st groove)



- Cam wear ( inlet/outlet )
- Bore polishing
- Bearing wear



# Timing chain elongation



#### **OEM Requirements for specific Wear Tests**



related to specific operating conditions



#### **Radiotracer Wear Measurements (RNT)**



### **Benefits**

- online
- precise
- selective

wear measurements of ferrous engine parts



#### **Example: Online Wear VW RNT Test**





#### **Example: Online Wear VW RNT Test**





#### VW 504.00 / 507.00 Engine Performance Requirements

#### ACEA A3/B4-04

- M111 Sludge with more severe limits
- VW TDI2 with more severe limits

#### **VW Inhouse Tests**

- VW T4
- VW Fuel Economy
- VW 650h RNT
- VW FSI (PV 1481)
- Endurance Tests "Baumusterprüfung"





#### Summary

- European car manufacturers regard engine lubricants as an important construction element of the engine rather than just an engine liquid
- ACEA sequences represent the minimum requirements for engine oil quality
- In addition several OEM's established their own inhouse tests in order to ensure compliance with their specific engine design
- The evaluation of modern engine tests with new test criteria requires new precise measurement technologies

